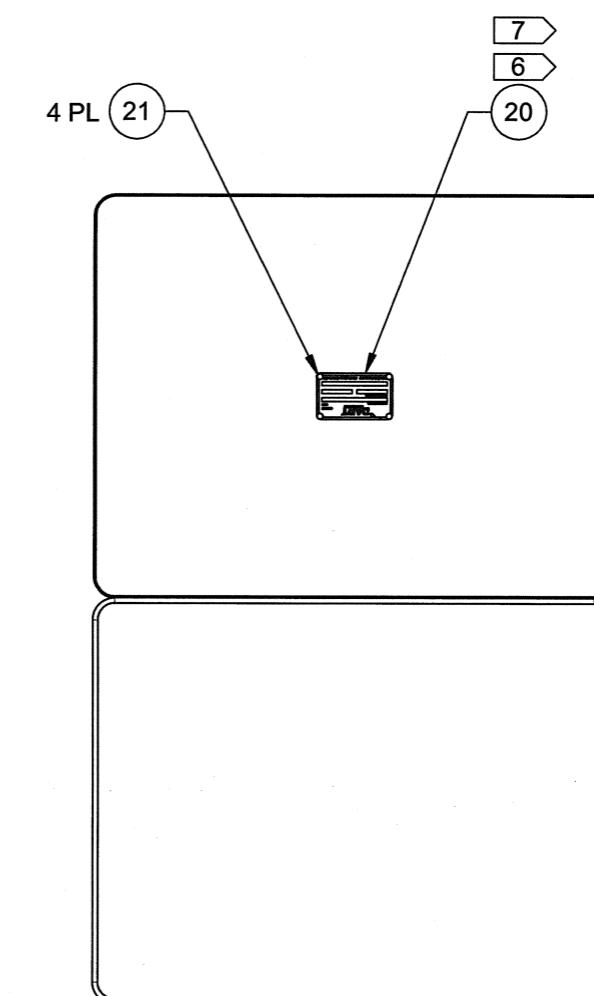
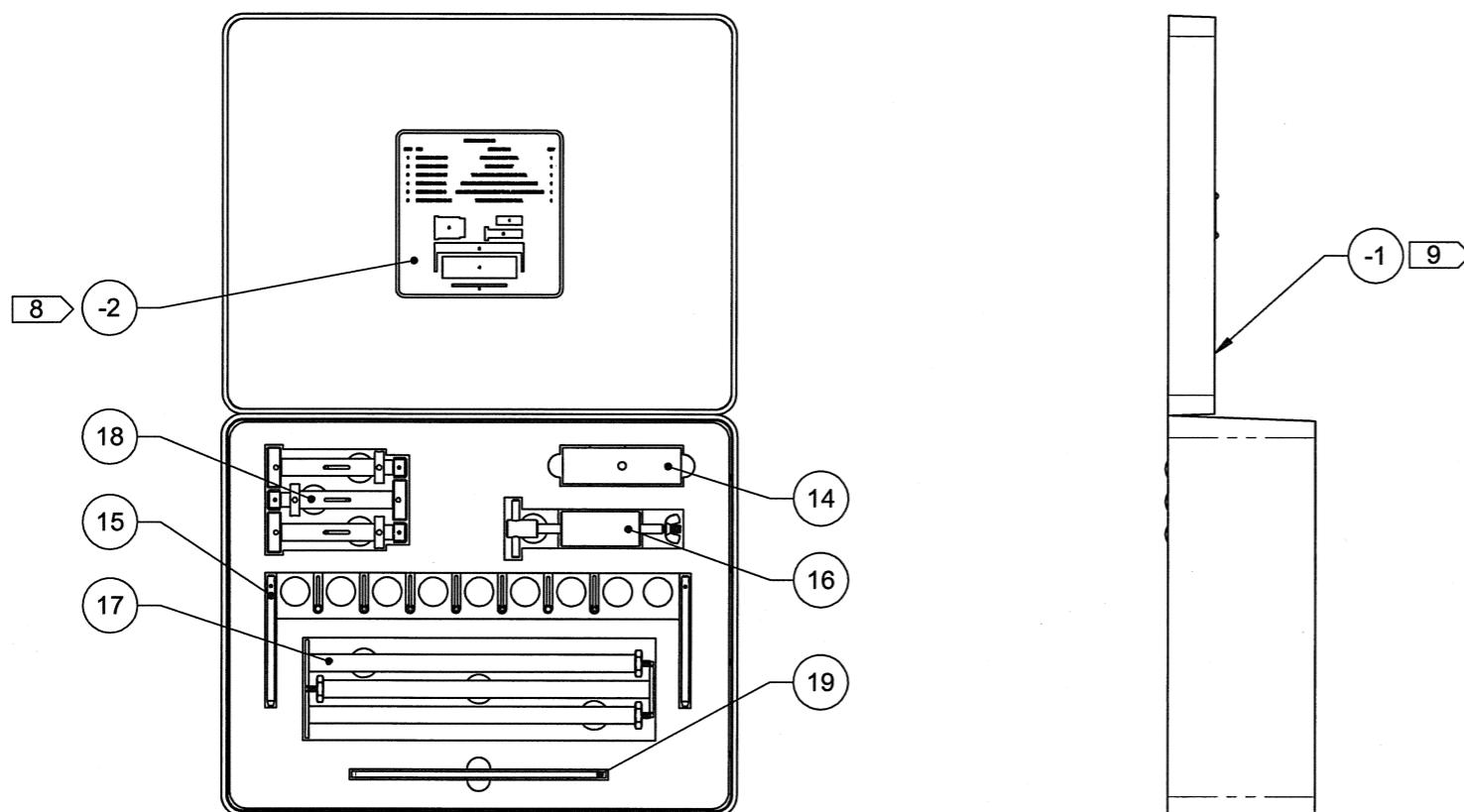


ITEM #	QTY	PART #	PART TITLE
-1	1	RBE350A94-2700-05-1	PACKAGING ASSEMBLY
-2	1	RBE350A94-2700-05-2	CONTENT PLACARD
14	1	RBE350A94-2704-00	PEDALS LOCKING TOOL
15	1	RBE350A94-2706-00	RIGGING PIN SET
16	1	RBE350A94-2708-01	TAIL ROTOR BLADE LOCKING TOOL
17	1	RBE350A94-3700-A	SWASHPLATE IMMOBILIZING TOOL LONG BRACE
18	1	RBE350A94-3700-C	SWASHPLATE IMMOBILIZING TOOL ADJUSTABLE BRACE
19	1	RBE350A94-3701-00-01	7 DEGREE M/R RIGGING TOOL
20	1	RB41011	DART PLACARD
21	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. X 0.425" LG.



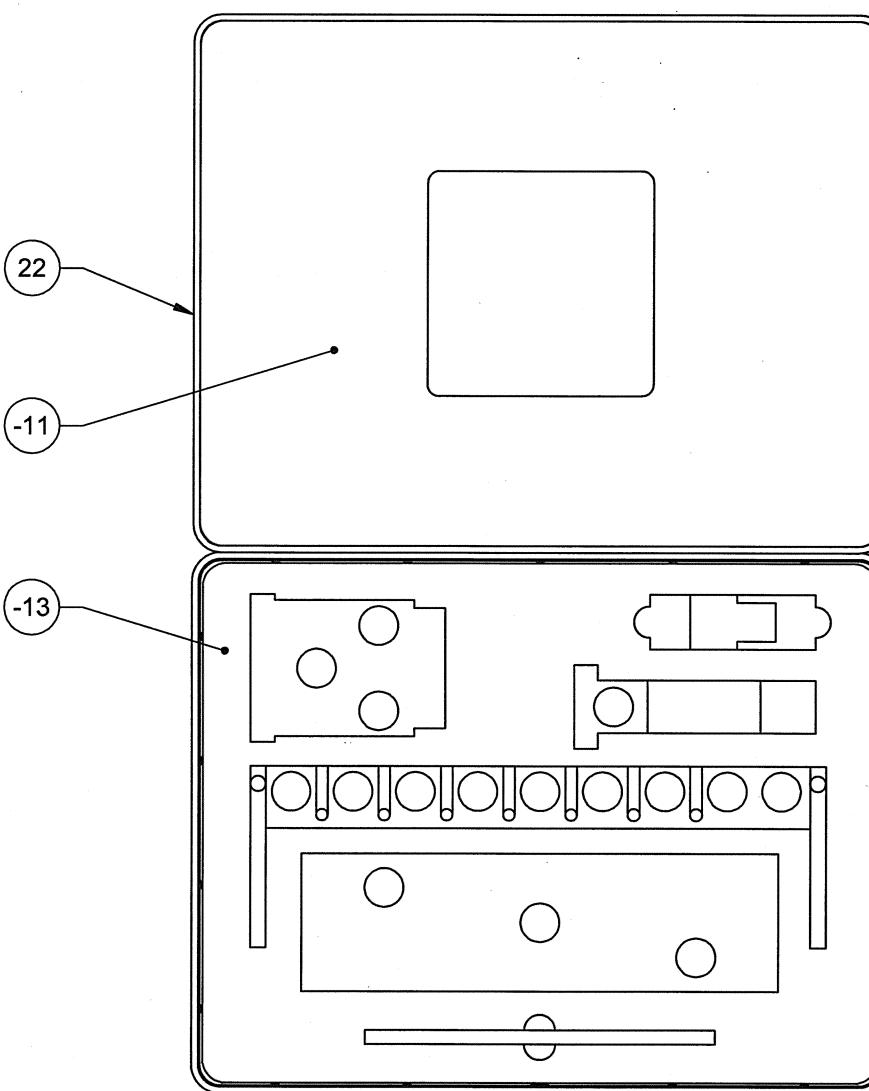
RBE350A94-2700-05 MAIN ROTOR & TAIL ROTOR RIGGING KIT

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: ENGRAVE THE TOOL P/N ON THE DART PLACARD WHERE INDICATED
- 7) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINUM POP RIVETS
- 8) HOT GLUE THE CONTENT PLACARD ONTO THE TOP FOAM
- 9) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

C	SEE PREVIOUS REVISION FOR MORE INFORMATION UPDATED DRAWING TEMPLATE ADDED ITEMS -1, -2, -11, 20 & 21 DELETED ITEMS -17, -19 & -21 ITEM 19 P/N WAS RBE350A94-3701-00 IS RBE350A94-3701-00-01 ITEM 22 P/N WAS ITEM -15 PLANO GUN GUARD#10164 IS PELICAN#APP-1600-E RE-DESIGNED ITEM -13 TOOLS CUTOUT	19-635	MBB
REV.	DESCRIPTION	ECN #	BY
DESIGN DRAWN	MBB MBB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	REV. C	
MFG. APPR.	DP	TOOL PART #	
APPROVED	WF	RBE350A94-2700-05	
TITLE MAIN ROTOR & TAIL ROTOR RIGGING KIT NTS		SCALE	
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DATE 3/20/2019			

ITEM #	QTY	PART #	PART TITLE
-11	1	RBE350A94-2700-05-11	TOP FOAM
-13	1	RBE350A94-2700-05-13	BOTTOM FOAM
22	1	PELICAN #APP-1600-E	PELICAN CASE 1600



RBE350A94-2700-05-1 PACKAGING ASSEMBLY

A NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A

DESIGN	MBB	DART AEROSPACE LTD
DRAWN	MBB	HAWKESBURY, ONTARIO, CANADA
CHECKED	KPT	TOOL PART #
MFG. APPR.	DP	RBE350A94-2700-05
APPROVED	VWP	REV. C
DATE 3/20/2019		SHEET 2 OF 5
TITLE MAIN ROTOR & TAIL ROTOR RIGGING KIT NTS		SCALE
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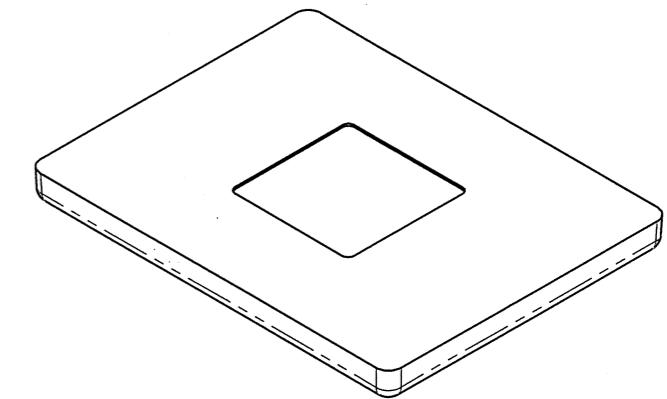
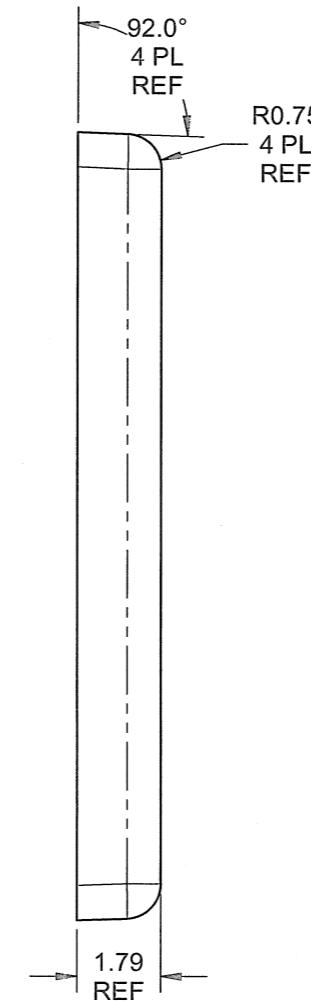
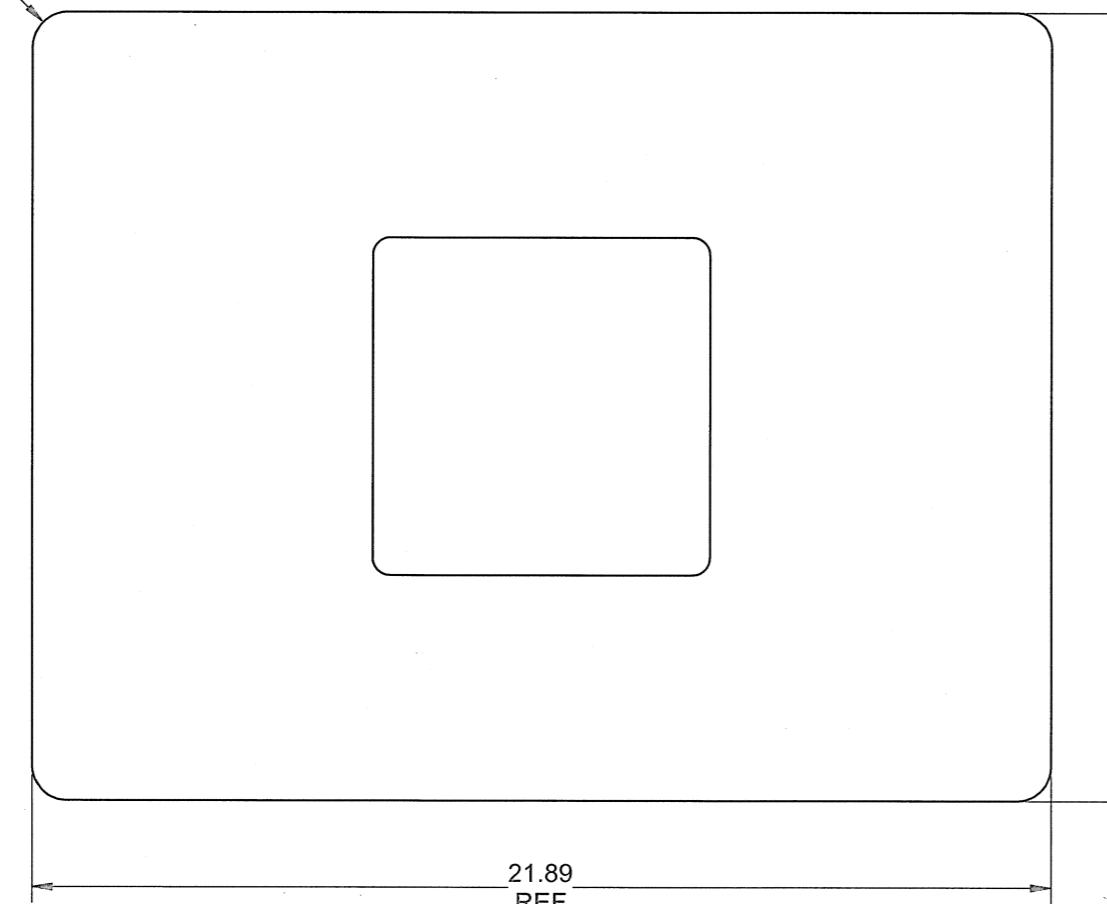
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R0.75
4 PL
REF

RBE350A94-2700-05-11 TOP FOAM

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NOTES:

- 1) MATERIAL: BLACK ETHAFOAM 220 REF
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBE350A94-2700-05-11 REV. C.STEP

DESIGN DRAWN	MBB MBB	DART AEROSPACE LTD
CHECKED	KPT	HAWKESBURY, ONTARIO, CANADA
MFG. APPR.	DP	TOOL PART #
APPROVED	WT	RBE350A94-2700-05
		REV. C
		SHEET 3 OF 5
		TITLE
		MAIN ROTOR & TAIL ROTOR RIGGING KIT NTS
		SCALE
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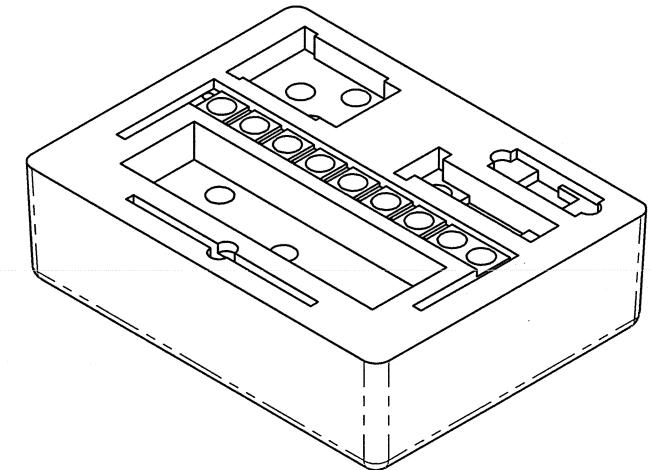
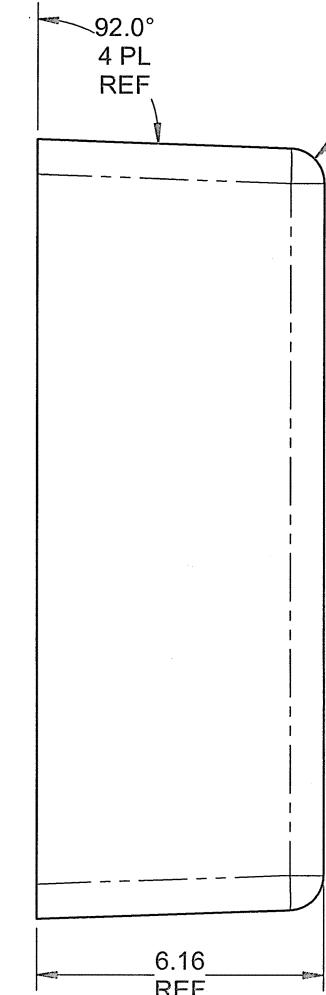
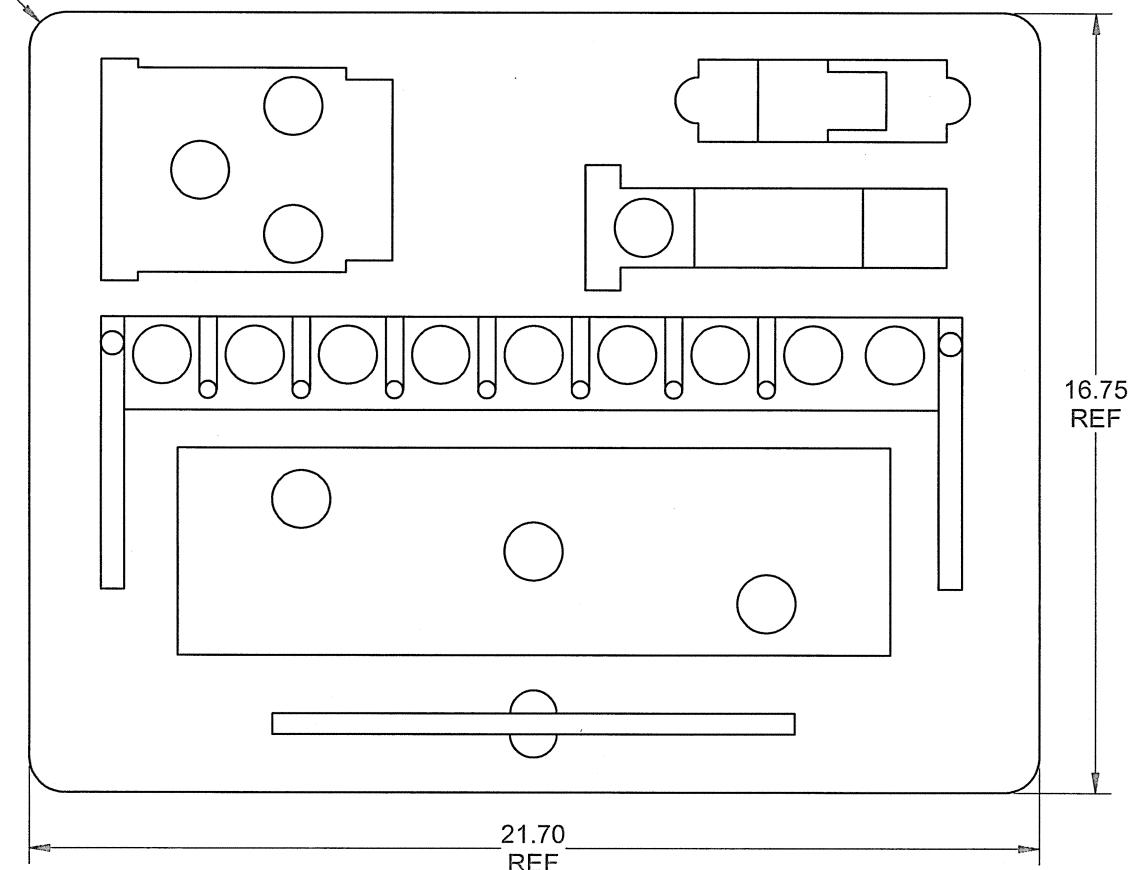
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R0.75
4 PL
REF

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RBE350A94-2700-05-13 BOTTOM FOAM

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A

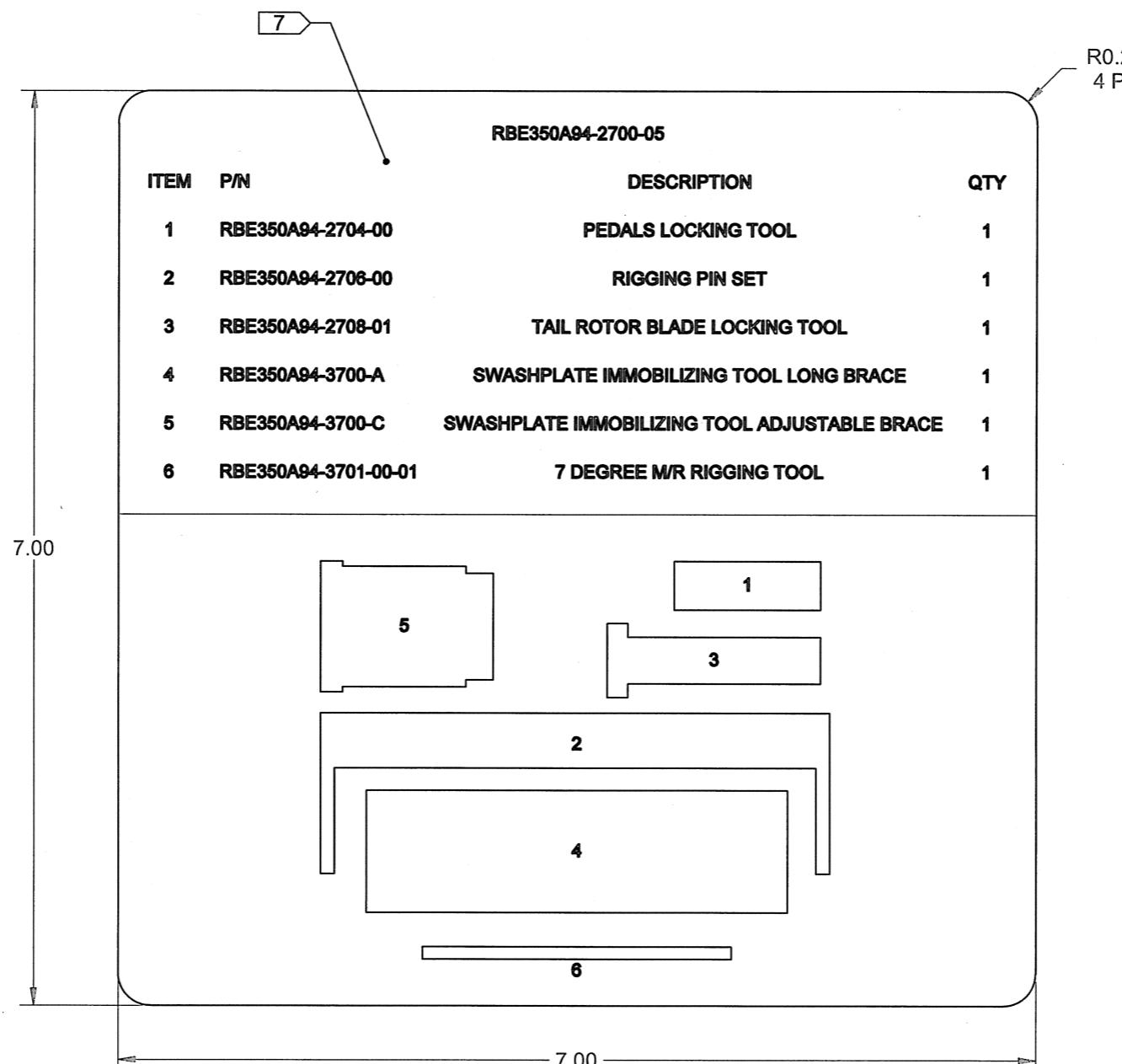
A

NOTES:

- 1) MATERIAL: BLACK ETHAFOAM 220 REF
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBE350A94-2700-05-13 REV. C.STEP

DESIGN	MBB	DART AEROSPACE LTD			
DRAWN	MBB	HAWKESBURY, ONTARIO, CANADA			
CHECKED	KPT				
MFG. APPR.	DP				
APPROVED	VJ				
TOOL PART #		RBE350A94-2700-05			
REV. C		SHEET 4 OF 5			
TITLE		MAIN ROTOR & TAIL ROTOR RIGGING KIT NTS			
SCALE					
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DATE 3/20/2019



RBE350A94-2700-05-2 CONTENT PLACARD

8

NOTES:

1) MATERIAL: JOHNSON PLASTICS #LM922402 OR EQUIV. (BLACK/WHITE MICROSURFACED IMPACT ACRYLIC 1/16" THK.)

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1"

X.XX = +/- 0.01" / +/- 0.5"

X.XXX = +/- 0.005" / +/- 0.1"

X.XXXX = +/- 0.0005" / +/- 0.05"

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) IDENTIFICATION: N/A

7) BLACK BACKGROUND WITH WHITE LETTERS AND LINES

8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBE350A94-2700-05-2 REV. C.DXF

DESIGN	MBB	DART AEROSPACE LTD
DRAWN	MBB	HAWKESBURY, ONTARIO, CANADA
CHECKED	KPT	TOOL PART #
MFG. APPR.	DP	RBE350A94-2700-05
APPROVED	VJ	REV. C
DATE 3/20/2019		SHEET 5 OF 5
TITLE MAIN ROTOR & TAIL ROTOR RIGGING KIT NTS		
SCALE		
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